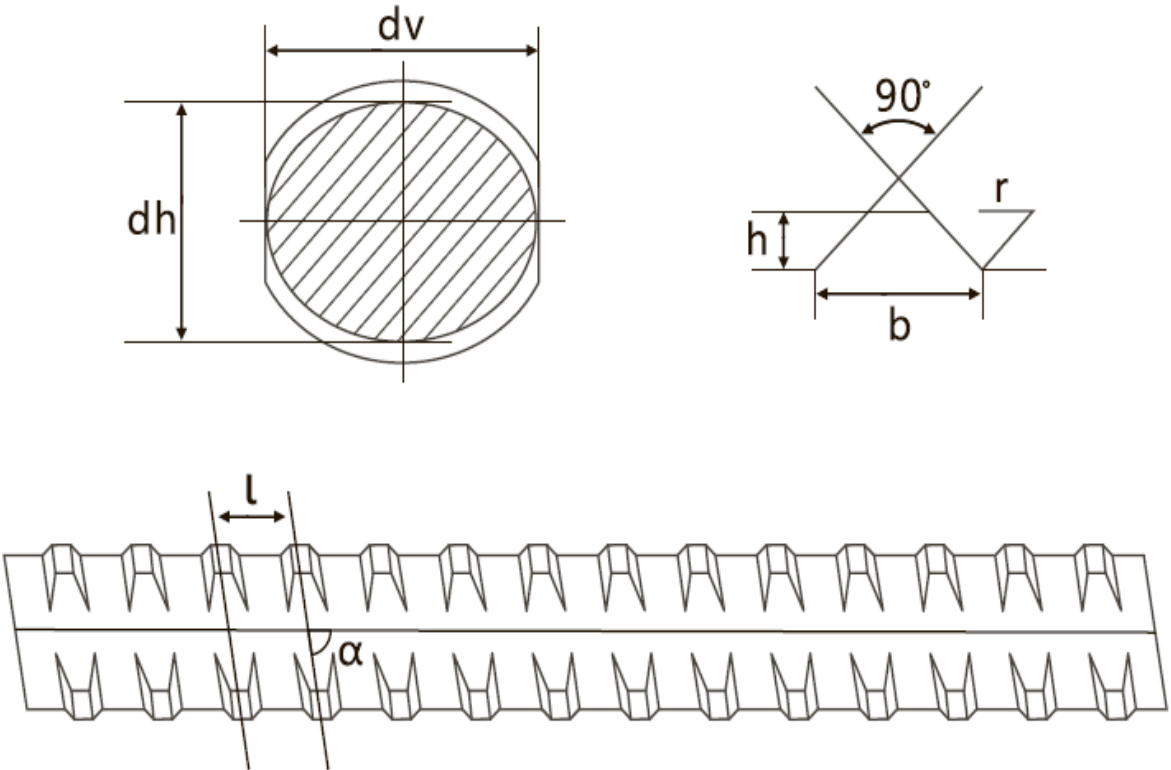




Tread Bar Size



Yidao stress bar
Hot rolled-Right hand thread

Diameter /mm	dh/mm		dv/mm		h/mm		b/mm		l/mm		r/mm	α
	Size	Tolerance	Size	Tolerance	Size	Tolerance	Size	Tolerance	Size	Tolerance		
15	14.7	±0.2	14.4	±0.5	1.0	±0.2	4.2	±0.3	10.0	±0.2	0.5	78.5°
20	20.0	±0.4	20.0	+0.4-0.8	1.3	±0.3	4.8	±0.5	10.0	±0.2	1.2	80.5°
25	25.0	±0.4	25.0	+0.4-0.8	1.6	±0.3	6.0	±0.5	12.0	±0.2	1.5	81°
28	27.3	±0.4	26.8	+0.4-0.8	1.8	±0.3	6.5	±0.3	14.0	±0.3	2.0	81.5°
32	32.0	±0.5	32.0	+0.5-1.2	2.0	±0.4	7.0	±0.5	16.0	±0.2	2.0	81.5°
36	36.0	±0.5	36.0	+0.5-1.2	2.2	±0.4	8.0	±0.5	18.0	±0.3	2.5	81.5°
40	40.0	±0.5	40.0	+0.5-1.2	2.5	±0.5	8.0	±0.5	20.0	±0.3	2.5	81.5°
50	50.0	±0.5	50.0	+0.5-1.2	3.0	-0.5	9.0	±0.5	24.0	±0.3	2.5	81.8°
63.5	63.5	±0.5	63.5	+0.5-1.2	3.0	±0.6	12.0	±0.5	22.0	±0.4	2.5	84°
75	75	±0.5	75	+0.4-1.2	3.0	±0.6	12.0	±0.4	20.0	±0.4	2.5	85°